DOORS and DRAWERS

Door SpecificationsD-1.0
Warpage and Painted DoorsD-1.1
Standard Framing Bead ProfilesD-1.2
Door Panel ProfilesD-1.3
Edge ProfilesD-1.4
Specialty Framing BeadsD-1.5
Applied Molding ProfilesD-1.5
Drawer Front DesignsD-1.6
Hickory Creek Classic (HC-10)D-1.7
ScandinavianD-1.8 Colonie
BerkleyD-1.9 MonteclareD-1.9
Chloe
HamptonD-1.11 MarriottD-1.11
TeaberryD-1.12 Panel OptionsD-1.12
LancasterD-1.13 BrodieD-1.13
MilburnD-1.14
Lincoln D-1.14
Mullion Lite Doors D-1.15 Mullion Profiles D-1.16

This page intentionally left blank

DOOR SPECIFICATIONS		
Single Door	Not wider than 24" / Not higher than 48" Maximum panel size is 19-1/2"W and 43-1/2"H	
Double Door or Two Panel Door	Between 24-1/16" and 48"W and not exceeding 48"H Or 24"W or less and between 48-1/16"H and 96"H Maximum panel size is 19-1/2"W and 43-1/2"H	
Flat Panel	3/8" thick center panel. No visible raise on the front of the door	
Raised Panel	5/8" thick center panel. Decorative machined raise on front of the door	
Framing Bead	Decorative machined edge on inside of the door that adjoins panel	
Door Lip	Decorative profile machined into outside perimeter of the door	
Wainscot	Loose door or panel applied to a cabinet, island, peninsula or directly onto a wall, etc. Front is finished. Ends and back are sealed.	
STANDARDS		
Raised Panel Doors	All stain-grade doors will have a solid wood center panel All painted doors will have a MDF center panel (unless specified). For a solid wood center panel, specify and add \$35 per panel to door cost	
Flat Panel Doors	All stain-grade flat panel doors will have a 3/8" veneered center panel (unless specified). <i>For a solid wood center panel, specify and add \$35 per panel to door cost</i>	
Rail Widths	Most standard rail stock is 2-1/4"W. Stile and rail widths can be increased up to 1" equally at no premium. <i>For unequal stile or rail widths, specify and add a \$12 premium per stile or rail.</i>	
CALCULATING DOOR / PANEL SIZES AND CHARGES		
Single Door Charge	A door with one (1) panel not exceeding 24 "W x 48 "H = one (1) door charge	
Double Door Charge	A door with two (2) panels not exceeding 24 "W x 48 "H = two (2) door charges Doors exceeding either 24"W or 48"H count as two (2) door charges	
Three Door Charges	A door that exceeds 72 "H = three (3) door charges	
Example:	A 27"W x 61"H door with two panels = four (4) panel charges	
CALCULATING DRAWER SIZES AND CHARGES		
Single Drawer Charge	A drawer less than or equal to 24 "W x 12 "H = one (1) drawer charge	
Double Drawer Charge A drawer greater than 24 "W x 12 "H = two (2) drawer charges		

Hickory Creek Cabinetry is proud to offer a wide variety of door and drawer head styles. In most cases, doors can be customized to satisfy customer needs. Because of our many options, *dealer is required to completely fill out the door and drawer style section of the order*.

The cost of some popular door styles is included in the price of the cabinets and requires no door premium. The No Design Charge door styles can also be customized to fit customer's needs.

WARPAGE

At Hickory Creek Cabinetry, we are very selective in the material that we use for doors. As set forth below, we follow industry guidelines for tolerances on allowable warpage per door size.

DOORS UNDER 24" x 48"	1/8" maximum
DOORS OVER 24" x 48"	1/4" maximum
DOORS OVER 72" IN LENGTH	3/8"

PAINTING WOOD DOORS

When painting solid wood doors, a joint line between stiles and rails can be expected. What appears to be a crack in the paint is typically due to the natural expansion and contraction of wood. A stile and rail meet with end grain bonded to edge grain. The natural properties of wood cause these opposing grains to expand and contract with environmental conditions. Hickory Creek prints this disclosure on all of its door sample labels and advises its dealers to educate their clients about this.

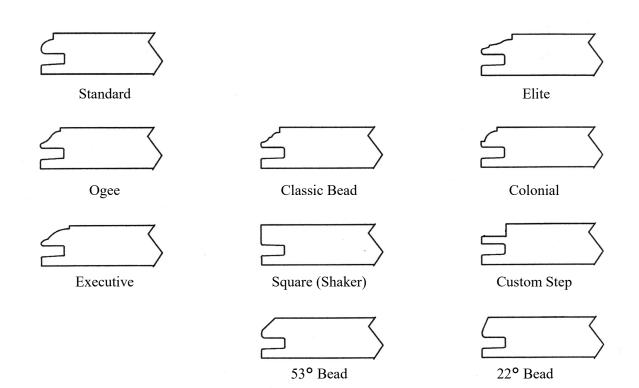
The expansion and contraction of wood due to environmental moisture conditions may cause non-warranted defects such as the following:

Open joints
Stile and rail bowing
Unfinished wood exposure on finished product
Cracking
Warping and twisting
Sizing variations
Excessive or insufficient spacing around pre-fitted frame
Panel expansion or shrinkage
Rails expanding past stiles

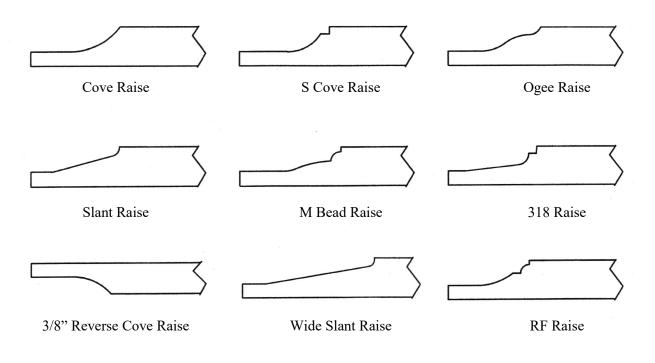
Hickory Creek Cabinetry uses Double Refined MDF for panels on painted doors, as well as drawer fronts.

We also recommend using a veneered 3/8" MDF core for the panel on stained flat panels to minimize movement.

STANDARD FRAMING BEADS

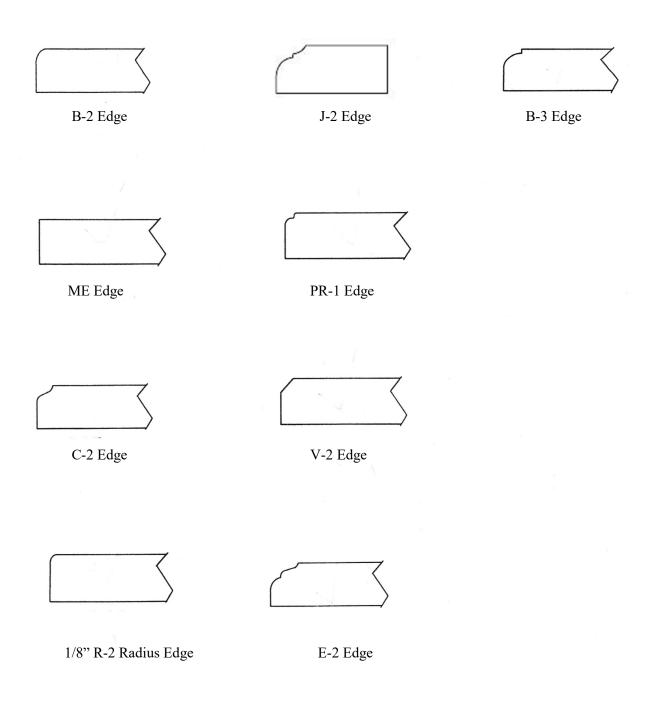


DOOR PANEL PROFILES



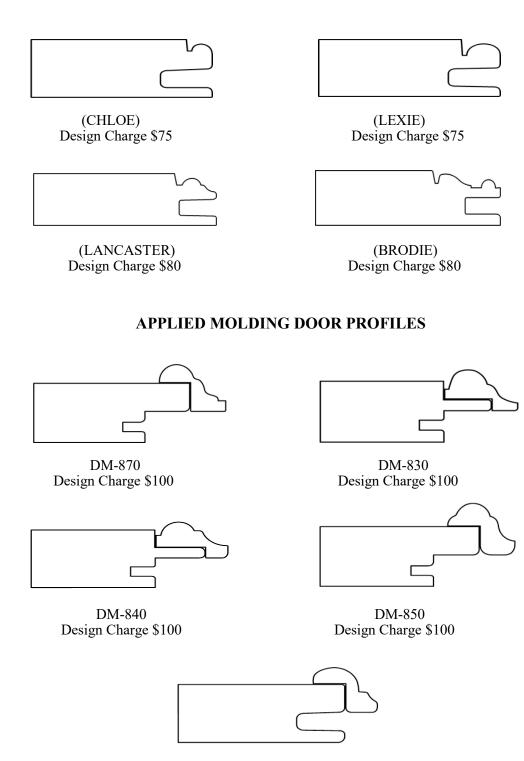
Design Note: All panel and framing profiles can be mixed and matched.

EDGE PROFILES



Design Note: Edge profile options available for 3/4" panel drawer front with inset door lip: B-2, C-2 and CH-2. All edge profile options available for 3/4" slab and 1" panel drawer fronts.

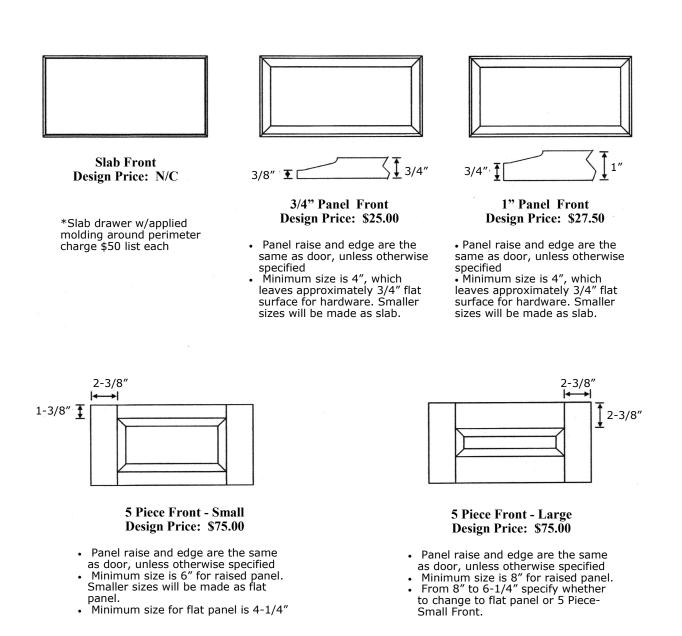
SPECIALTY FRAMING BEADS



DM-860 Design Charge \$100

Hickory Creek Cabinetry D-1.5

DRAWER FRONTS



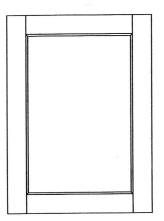
Design Note: All drawer fronts with a panel raise will receive the same raise as doors, unless otherwise specified. Edge Profile options for 3/4" Panel Drawer Fronts: B-2, C-2, CH-2 and V-2. All Edge Profile options available for 3/4" Slab, 5 Piece and 1" Panel Drawer Fronts.

The HC-10 is our Standard, No Charge Door Design

Choose from our Standard Framing Beads (D-1.1), Door Panel Profiles (D-1.2) and Edge Profiles (D-1.3) fora fully customized wood door

Designed with MDF Flat Panel Door

(Solid Flat or Raised Panel is available for additional charge)





OPTION

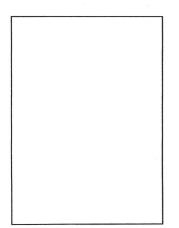
5/4" door with 5/4" face frame (add 10%)

Hickory Creek Cabinetry, Inc. D-1.7

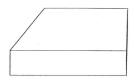
HC-10

SPECIALTY DOORS

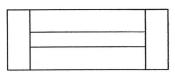
SCANDINAVIAN

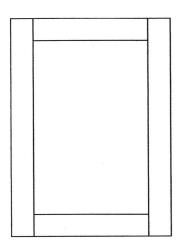


3/4'' thick MDF core with $1/8'' \times 3/4''$ solid banding applied around perimeter with an eased edge.



COLONIE





The "COLONIE" is our HC-10 door with a Reverse Square Bead

Design Charge for 5-piece drawer head: \$75 list

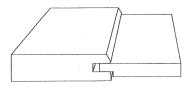


Z

SPECIALTY DOORS

BERKLEY

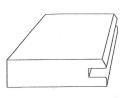




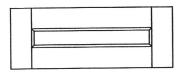
The BERKLEY is our HC-10 Door, Flat Panel, with a designated 22° Bevel

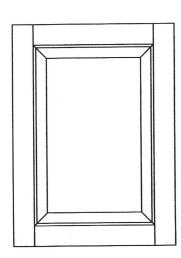
Design Charge for 5-piece drawer head: \$75 list

Option: Substitute Raised Panel as shown (left)



MONTECLAIR

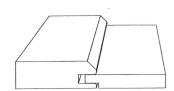




The MONTECLAIR is our HC-10 Door, Flat Panel, with a designated 53° Bevel

Design Charge for 5-piece drawer head: \$75 list

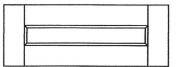
Option: Substitute Raised Panel as shown (left)

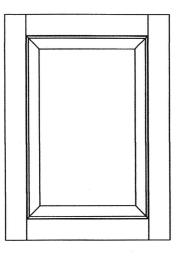




SPECIALTY DOORS

CHLOE



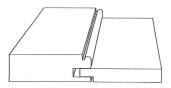


The CHLOE is our HC-10 Door, Flat Panel, with a designated $1/4^{\prime\prime}$ bead

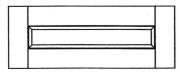
Design Charge for 5-piece drawer head: \$75 list

Design Charge for Door: \$75 list

Option: Substitute Raised Panel as shown (left)



LEXIE

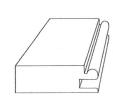


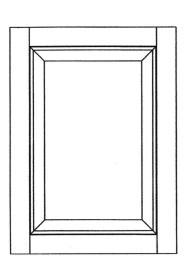
The LEXIE is our HC-10 Door, Flat Panel, with a designated $3/8^{\prime\prime}$ bead

Design Charge for 5-piece drawer head: \$75 list Design Charge for Door: \$75 list

Option: Substitute Raised Panel as shown (left)

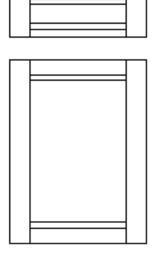
VT





SPECIALTY DOORS

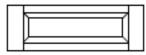
HAMPTON

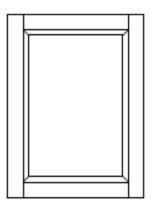


The HAMPTON is our HC-10 Door, Flat Panel, with a designated 7° Bead on the top and bottom rails ONLY.

Design Charge for 5piece drawer head: \$75 list

MARRIOTT





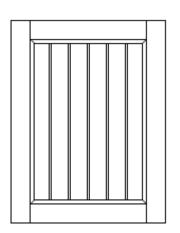
The MARRIOTT is our HC-10 Door, Flat Panel, with a designated 7° Bead.

Design Charge for 5-piece drawer head: \$75 list

SPECIALTY DOOR

TEABERRY





The TEABERRY is our HC-10 with a Beadboard Center Panel. Choose your framing bead from the Panel Options below.

Design Charge: \$125 list per Drawer Head

Design Charge: \$50 list per Door

PANEL OPTIONS

V-GROOVE Dimensions: 7/16" x 3/16" Standard Spacing: 1-1/2"

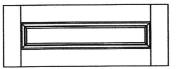
3/8" BEAD Dimensions: 3/8" x 3/16" Standard Spacing: 1-1/2"

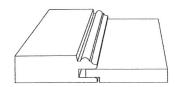
1/4 BEAD Dimensions: 1/4" x 3/32" Standard Spacing: 1-1/2"

1/2" BEAD Dimensions: 1/2" x 5/32" Standard Spacing: 1-1/2"

SPECIALTY DOORS

LANCASTER



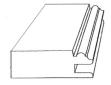


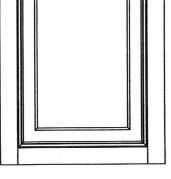
Our LANCASTER Door features an applied designated molding. Choose your Edge and Panel Profiles

Design Charge: \$80 list per Drawer Head

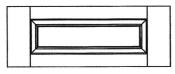
Design Charge: \$80 list per Door

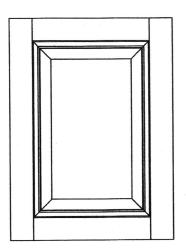
Flat Panel or Raised Panel available





BRODIE





The BRODIE also features an applied designated molding. Choose your Edge and Panel Profiles

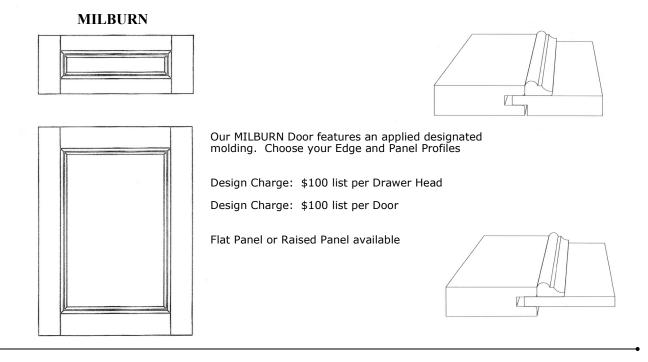
Design Charge: \$80 list per Drawer Head

Design Charge: \$80 list per Door

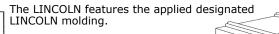
Flat Panel or Raised Panel available

VI

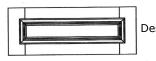
APPLIED MOLDING DOORS



LINCOLN



Design Charge: \$50 for Slab Drawer Head w/ applied molding



Design Charge: \$100 list for each 5-piece Drawer Head

VT

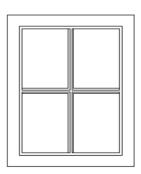
Design Charge: \$100 list per Door

Shown as Raised Panel

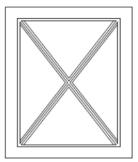
Can also be applied to any of our Standard Framing Beads

MULLION LITE DOORS

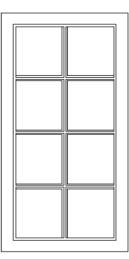
FOUR LITE 2W X 2H



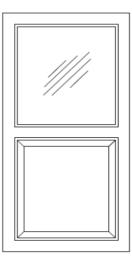
FOUR LITE X-MULLION



EIGHT LITE 2W X 4H



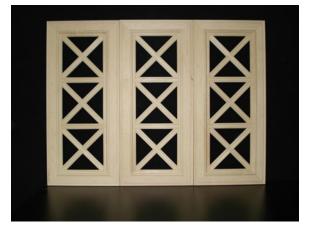
ONE LITE WITH PANEL



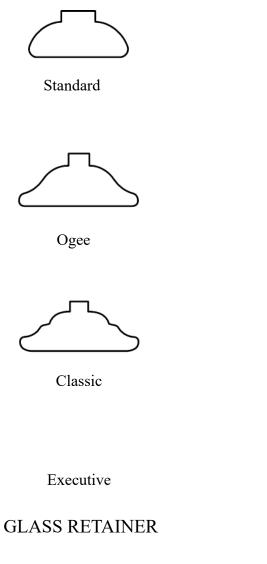
TO PRICE STANDARD LITES: \$60 per door PLUS \$25 per lite

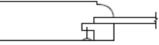
TO PRICE TRUE DIVIDED: \$60 per lite

> TO PRICE MULLIONS: \$65 per lite *All LIST prices

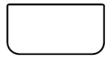


MULLION PROFILES

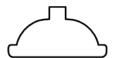




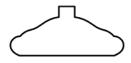
Removable matching wood retainer ... \$50.00



Square







Elite





STANDARD

1/4" x 1/4" square matching wood retainer strips

This page intentionally left blank